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Capstone Expo: An Optimal Drone End-Effector for

**Vegetation Pruning** 

Team Name: Drones for Tree Trimming April 27<sup>th</sup>, 2021 Tyler Bryant, Darrell Fambro, Keith

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#### **Meet the Team**



Matthew Ramberger [EE]

Testing Team Lead



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Webmaster



Nikhil Patel [CmpE]

Software Team Lead



Keith Liang [EE]

Hardware Team Lead



Tyler Bryant [EE]

Director of Communications





# Introduction

- Goal: Design an optimal end effector configuration that integrates with a DJI Inspire Drone
  - Optimal: Perform light trimming and pruning of vegetation surrounding power lines
  - Able to withstand repetitive impact with grass and dirt from a height range of 30-50 feet
  - The end effector will attach to a branch and disconnect from the drone, allowing the drone to safely fly away while the cut is made





## **Motivation**

- Implement the use of drones to provide safer and more reliable services to customers
- Florida Power & Light Aerial Intelligent Response (FPLAIR)
  - Oversees all aerial inspections of the company's overhead transmission and distribution facilities
  - Percepto "Drone-in-Box" Solutions to aid in hurricane disaster recovery





### **End-Effector Mechanical Assembly**

#### Hardware Components

- L-Shaped aluminum core structure
- Ryobi BSH-120 Gardening Tool
- ACTOBOTICS Parallel Gripper Kit
- Flying Tech Payload Release Mechanism
- Lexan Polycarbonate Sheets
- Foam Cushioning





Aluminum Frame with Lexan

Aluminum Frame w/ support bars, cutter, and clamp



Finished End-Effector





#### **End-Effector Electrical Systems**





#### PCB Design



# **End-Effector Software Design**

- Communications between controller and end-effector are done using UART over bluetooth
  - 2 nRF52840 microcontroller development boards
- The nRF52840 chip has a built-in bluetooth module capable of long ranges (> 200 ft)
- The nRF52840-DK board transmits character based commands to the end-effector's board (i.e. '!C', '!T', '!R')
  - Pressing a button triggers transmission (see right)



nRF52840-DK development board



Transmitting controller software flow diagram





# **End-Effector Software Design**

- The nRF52840 Feather Express receives commands and parses them
  - Toggles the clamp, cutter, and release accordingly by sending out the appropriate signal on a pin (see right)
- Detects if the end-effector is stuck after being released from the drone using an accelerometer (i.e. in a tree)
  - Releases clamp if no fall detected 30 sec after drone release



development board

Receiver (BLE Peripheral) MCU reset Secondary Loop Initialize BLE, UART Release module for reads, and from drone? secondary loop Yes Advertise BLE connection Clamp closed? Yes Connected No Accelerometer detected fall within x secs? UART RX buffer empty? Open clamp Read next received command in buffer Clamp Cut Release Nocommand? command? command? Toggle clamp Toggle release Make one cut (open/close) mechanism

Receiving controller software flow diagram

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### **Drop Test Video**

Drop Test #1: ~20 feet



#### Drop Test #2: ~40 feet



#### Results

- Drop test was around 4 lbs 1.5x our current weight
- Framing easily survived both drops
- Dirt getting inside frame is a problem





## **Testing and Results**

- Weight ~ 2.5 pounds
- Signal Range ~ 200-250 feet LOS
- Battery Lifetime ~ 45-60 minutes
- Fall Survival Height ~ Survived 40 Feet
- Cutting Size ~.10" .40"
  - Inconsistent over .40"











### **Future Steps**

- Additional release mechanism for vertical cuts
  - Integrating release mechanisms inside frame
- Upgrading soldered breadboard to printed circuit board
- Increased diameter and power of cut potential
- Adding shock absorbent mounting
- Upgrading to titanium framing
- Upgrading drone to increase payload capacity



